

## Frese OPTIMA - pressure independent control & balancing valve

### Application

Frese OPTIMA pressure independent control valve (PICV) is used in heating and cooling systems in applications with Fan Coil Units, Air Handling Units or other terminal unit applications.

Frese OPTIMA provides modulating control with full authority regardless of any fluctuations in the differential pressure of the system.

Frese OPTIMA combines an externally adjustable automatic balancing valve, a differential pressure control valve and a full authority modulating control valve.

Frese OPTIMA makes it simple to achieve 100% control of the water flow in the building, while creating high comfort and energy savings at the same time. An additional benefit is that no balancing is required if further stages are added to the system, or if the dimensioned capacity is changed.

Energy saving due to optimal control, lower flow and pump pressure. Maximized  $\Delta T$  due to faster response and increased system stability.

### Benefits

#### Design

- Less time to define the necessary equipment for a hydraulic balanced system (only flow data are required)
- No need to calculate valve authority
- Flexibility if the system is modified after the initial installation

#### Installation

- No further regulating valves required in the distribution pipework when Frese OPTIMA is installed at terminals.
- Total number of valves minimized due to the 3-in-1 design
- Minimized commissioning time due to automatic balancing of the system
- Removable cartridge solution simplifies flushing procedure
- No minimum straight pipe lengths required before or after the valve.

#### Operation

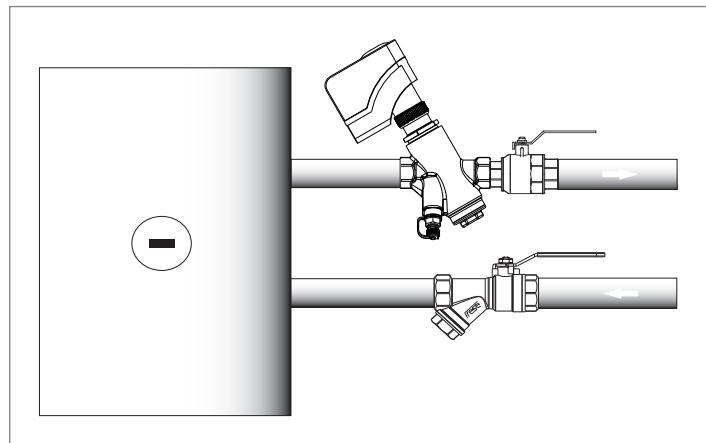
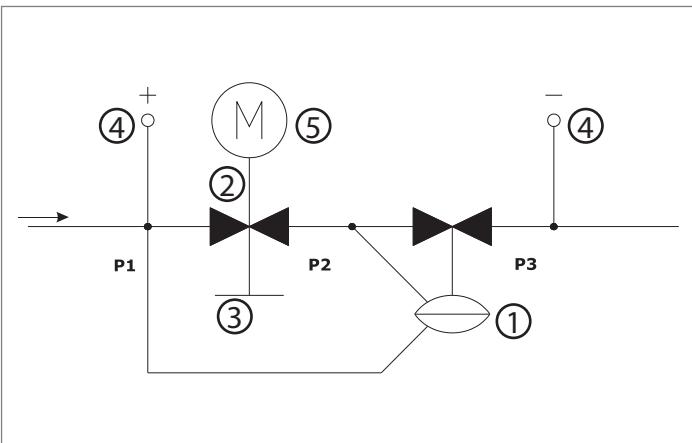
- High comfort for the end-users due to high precision temperature control
- Longer life due to less movements of the actuator



### Features

- The presetting function has no impact on the stroke; Full stroke modulation at all times, regardless the preset flow.
- The constant differential pressure across the modulating control component guarantees 100% authority.
- Automatic balancing eliminates overflows, regardless of fluctuating pressure conditions in the system.
- Flushing through the valve is possible due to the removable cartridge feature
- Electrical actuator 0-10 V and 3 point control, normally closed
- Differential pressure operating range up to 400 kPa
- High flows with minimal required differential pressure due to advanced design of the valve
- More accurate control due to long 5.5 mm stroke
- Higher presetting precision due to stepless analogue scale

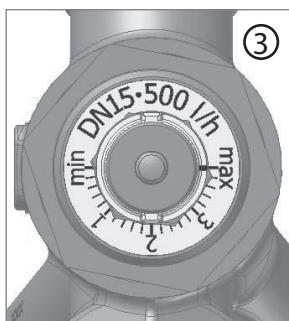
## Frese OPTIMA - pressure independent control & balancing valve



### Design

The design of Frese OPTIMA combines high performance with small size and compact construction. The main components of the valve are:

- ① The pressure control cartridge
- ② The modulating control component
- ③ The presetting scale (not accessible when the actuator is mounted)
- ④ The P/T plugs (optional)
- ⑤ The electrical actuator



### Function

The Frese OPTIMA is delivered with a commissioning cap allowing the flow to pass through the valve before the actuator is installed. The commissioning cap and cartridge features allow flushing through the valve before commissioning the system.



**During flushing the valve must be held in fully open position by the commissioning cap. The diaphragm can be damaged by not following this procedure**

After flushing, the pressure control cartridge can be reinserted into the valve and the commissioning cap can be discarded allowing the user to adjust the presetting dial to the design flow. The presetting of the dial is user-friendly requiring only a simple flow vs. presetting graph. Once the flow is set, the actuator can be mounted and the valve ready to operate.

### Manual operation

#### DN15-DN32

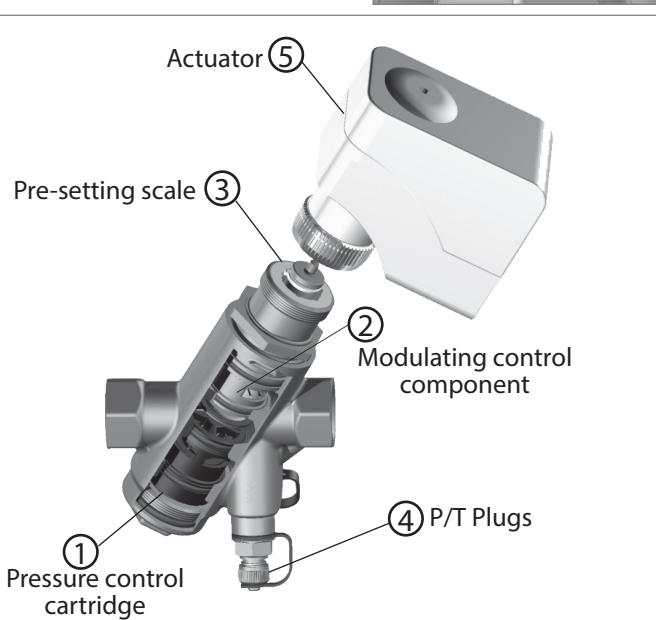
The actuator can then be operated manually with the help of a 3mm hex key.

#### DN40-DN50

The actuator can be operated manually by adjusting handle

#### Note

If the operation is performed manually without disconnecting from the power, the supply must be disconnected and then reconnected, whereby the actuator will start the calibration process and correctly adjust itself.



## Frese OPTIMA - pressure independent control & balancing valve

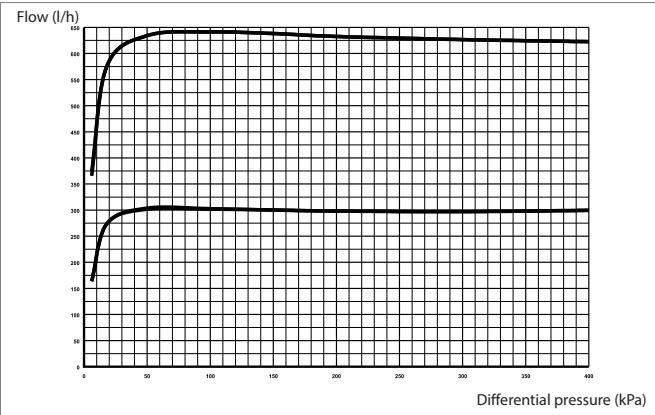
### Operation principle

The innovative design of Frese OPTIMA introduces a modulating control component that retains 100% authority at all times. With the Frese OPTIMA, there are two independent movements for the presetting and the modulating function. During pre-setting, the inlet area moves radially without interfering with the length of the stroke. During modulating, the inlet area moves axial taking advantage of the full stroke. In the example below, the flow is modulated throughout the full range from 10 to 0V regardless of the preset flow (i.e. 625 l/h or 300 l/h).

Whilst the control component provides proportional modulation irrespective of the preset flow, the automatic balancing cartridge guarantees that the flow will never exceed the maximum preset flow. Regardless of pressure fluctuations in the system, the maximum flow is kept constant up to a maximum differential pressure of 400kPa.

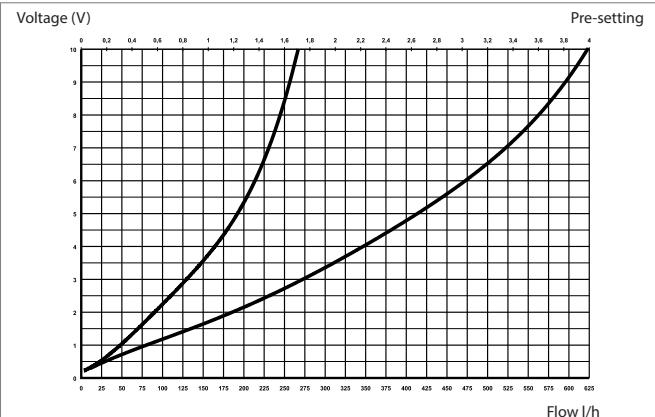
### Flow rate vs. differential pressure

**(Preset flow: 625 l/h, 300 l/h)**



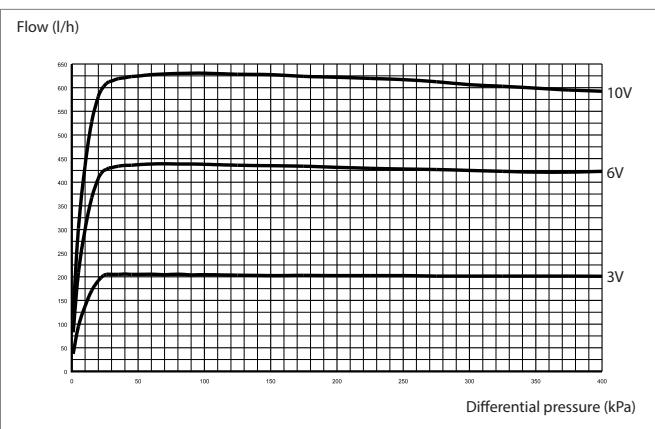
### Flow rate vs. voltage

**(Preset flow: 625 l/h, 300 l/h)**



### Flow rate vs. differential pressure

**(Voltage: 10V, 6V, 3V)**

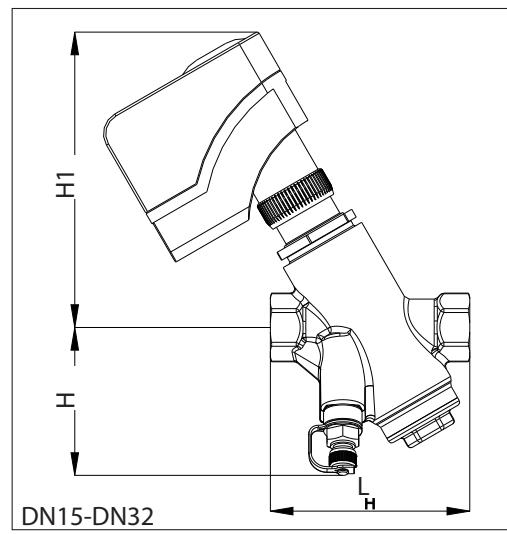


## Frese OPTIMA - pressure independent control & balancing valve

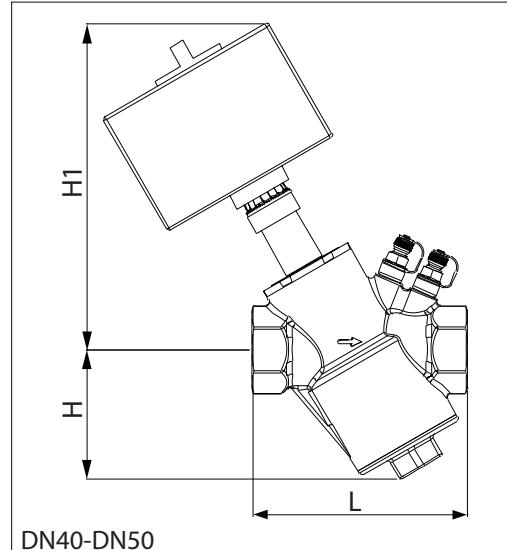
### Technical data

#### Valve

<b>Valve housing and flow setting:</b>	DZR Brass, CW602N
<b>DP controller:</b>	PPS 40% glass
<b>Spring:</b>	Stainless steel
<b>Diaphragm:</b>	HNBR
<b>O-rings:</b>	EPDM
<b>Pressure class:</b>	PN25
<b>Max. differential pressure:</b>	400 kPa
<b>Medium temperature range:</b>	0°C to 120°C



The pipe system shall be properly ventilated to avoid risk of air pockets.  
 Glycolic mixtures up to 50% are applicable (both ethylene and propylene).  
 Frese A/S can accept no responsibility if another actuator is used instead of the Frese actuator.



### Technical data

Dimension		DN15	DN20	DN25	DN32	DN40	DN50
Flow rate	l/s	LF 0.022 - 0.174 HF 0.068 - 0.479	0.036 - 0.292 0.081 - 0.566	0.064 - 0.478 0.081 - 0.566	0.129 - 0.849	0.562 - 1.974	0.612 - 2.385
	l/h	LF 78 - 625	131 - 1050	231 - 1722	465 - 3056	2022 - 7105	2204 - 8586
		HF 244 - 1724	292 - 2039	292 - 2039			
	gpm	LF 0.34 - 2.76	0.58 - 4.63	1.02 - 7.59	2.05 - 13.47	8,90 - 31.28	9,70 - 37.80
Kvs	m³/h	LF 1.6	2.6	4.3	7.2	13.9	15,2
		HF 4.1	4.3	4.3			
Dimension mm	L	88	88	92	128	144	155
	H	65	65	66	72	87	93
	H1	145	145	145	152	219	225
Weight	kg	0.90	0.91	1,00	1.52	2.55	3.20

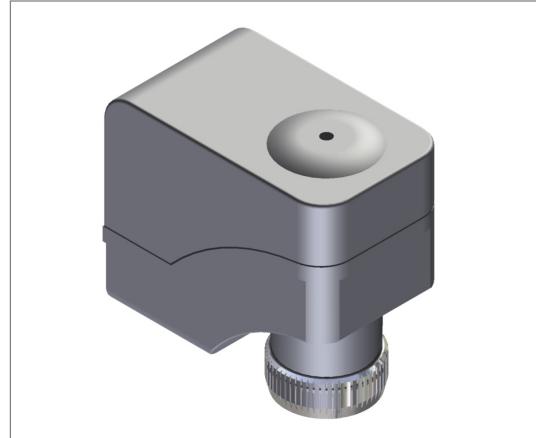
## Frese OPTIMA - pressure independent control & balancing valve

### Technical data

#### Actuator DN15-DN32

<b>Characteristics:</b>	Electrical, modulating, normally closed
<b>Protection class:</b>	IP 40 to EN 60529
<b>Frequency:</b>	50/60 Hz
<b>Control signal:</b>	0-10V DC, or 3 position
<b>Actuating force:</b>	250 N
<b>Stroke:</b>	5.5 mm
<b>Running time:</b>	150s 3 position/75s 0-10V & 2-10V
<b>Ambient operating conditions:</b>	+1°C to 50°C
<b>Manual operation:</b>	3 mm hexagonal key
<b>Cable length:</b>	1,5 m
<b>Weight:</b>	350 g

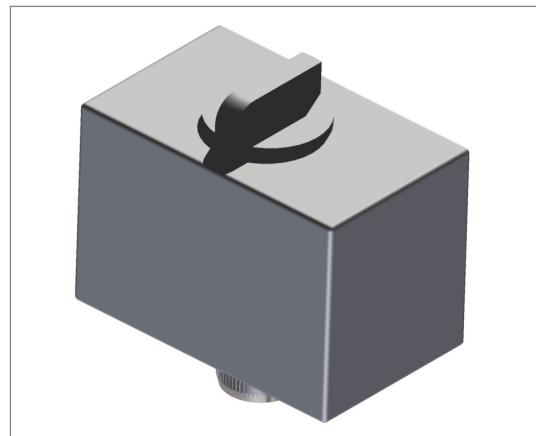
Modulating actuator 24V AC-DC / 0-10V DC / 75s	53-1045
Modulating actuator 24 V AC / 3 pos / 150 s	53-1046
Modulating actuator 230 V AC / 3 pos. / 150 s	53-1047
Modulating actuator 24V AC-DC / 2-10V DC / 75s	53-1050
Modulating actuator 24V AC-DC / 0-10 V DC / 75s (Equal percentage)	53-1055



#### Actuator DN40-DN50

<b>Characteristics:</b>	Electrical, modulating, normally closed
<b>Protection class:</b>	IP 54 to EN 60529
<b>Frequency:</b>	50 Hz
<b>Control signal:</b>	0-10V DC, or 3 position
<b>Actuating force:</b>	400 N
<b>Stroke:</b>	6.5 mm
<b>Running time:</b>	170 s/43 s
<b>Ambient operating conditions:</b>	-5°C to 50°C
<b>Manual operation:</b>	Manual adjusting handle
<b>Cable:</b>	Not included
<b>Weight:</b>	600 g

Modulating actuator 24 V AC / 0-10V DC / 43s	53-1052
Modulating actuator 24 V AC / 3 pos / 43s	53-1053
Modulating actuator 230 V / 3 pos. / 170s	53-1054

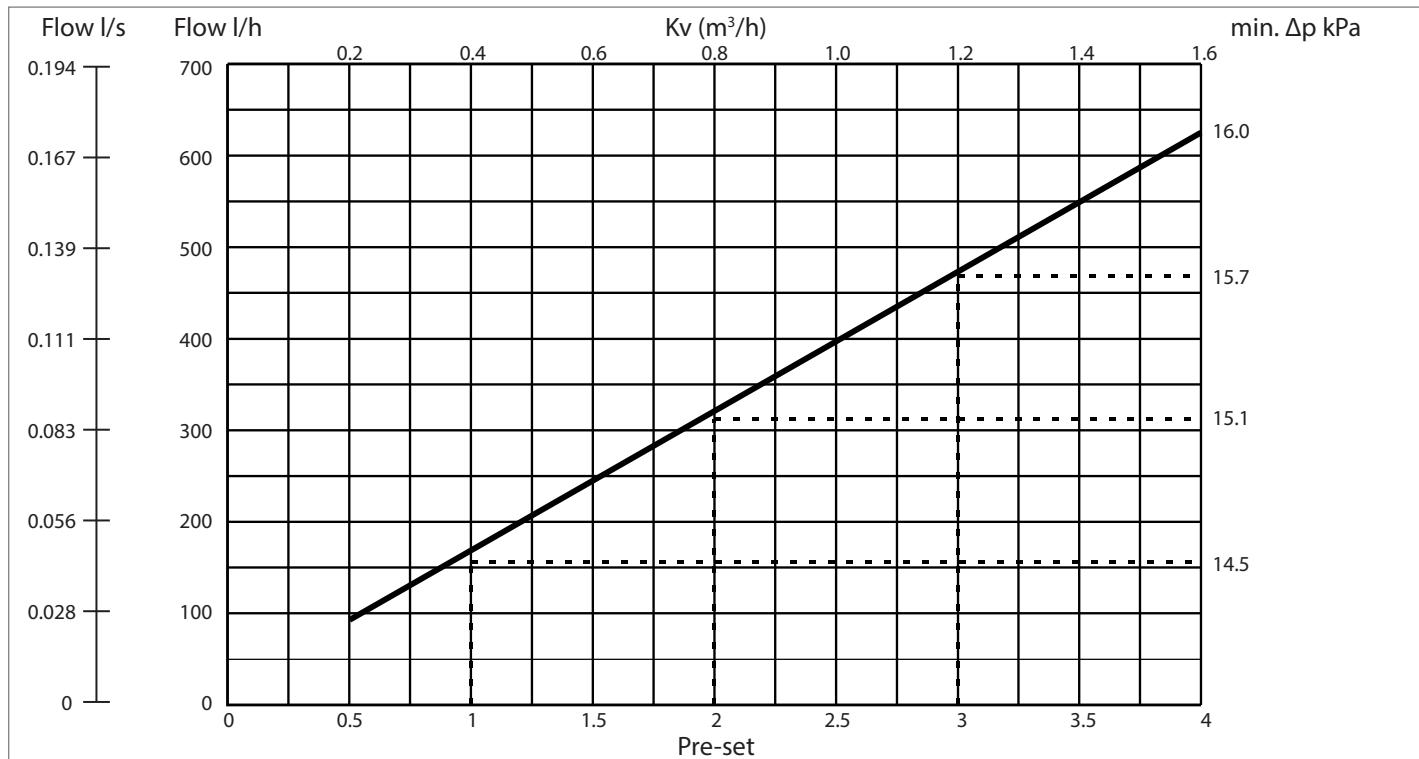


### Product programme

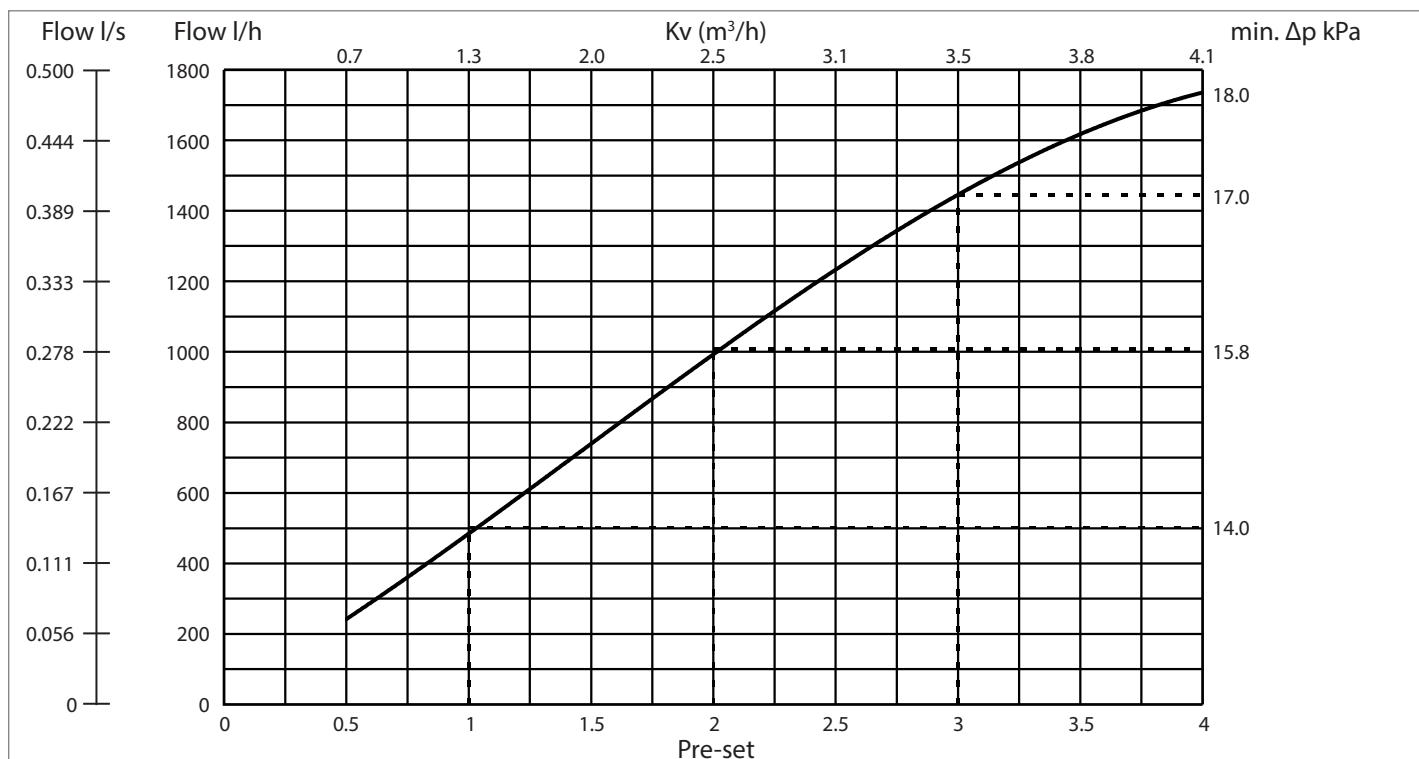
Frese OPTIMA							
		DN15	DN20	DN25	DN32	DN40	DN50
P/T Plugs		(LF) 53-1090 (HF) 53-1094	(LF) 53-1091 (HF) 53-1095	(LF) 53-1092 (HF) 53-1096	53-1093	53-1097	53-1098
Plugs		(LF) 53-1080 (HF) 53-1084	(LF) 53-1081 (HF) 53-1085	(LF) 53-1082 (HF) 53-1086	53-1083	53-1087	53-1088

## Frese OPTIMA - pressure independent control & balancing valve

### Frese OPTIMA DN15, Low Flow

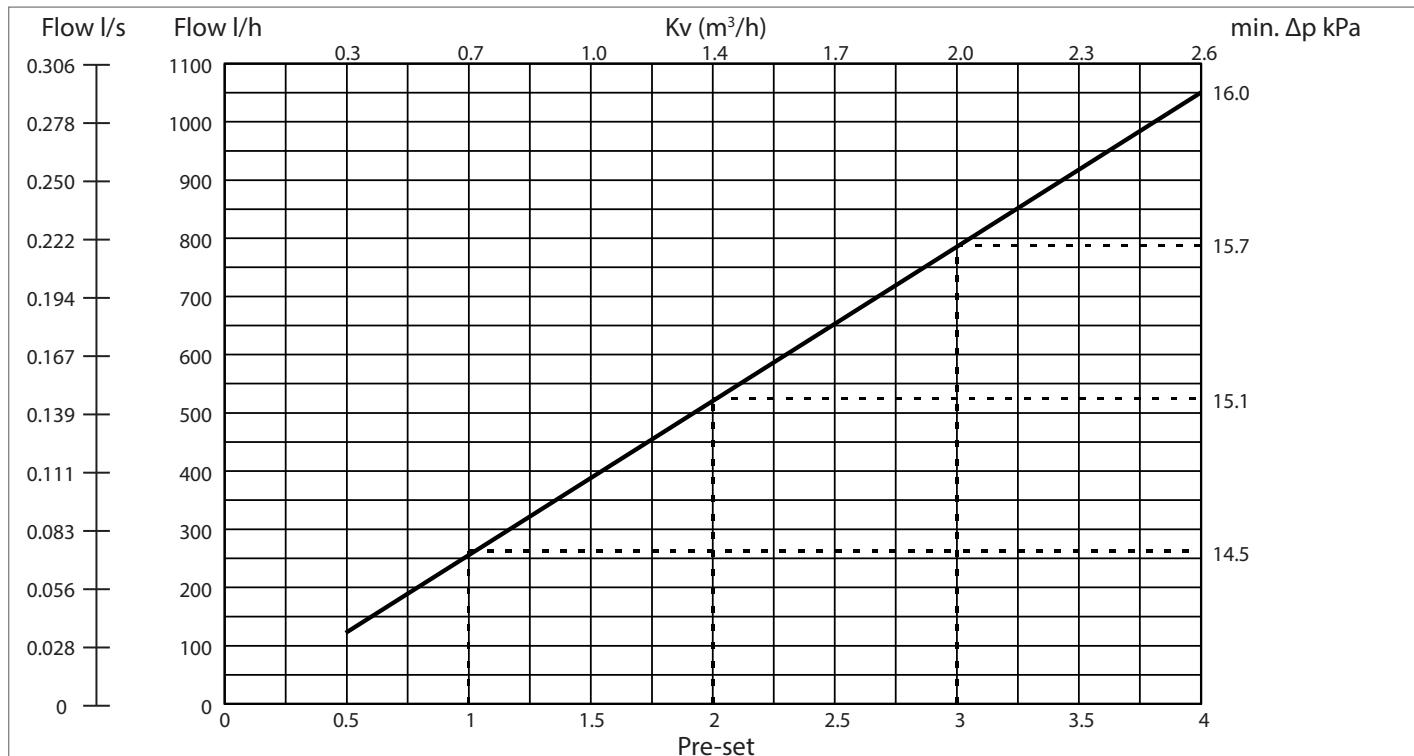


### Frese OPTIMA DN15, High Flow

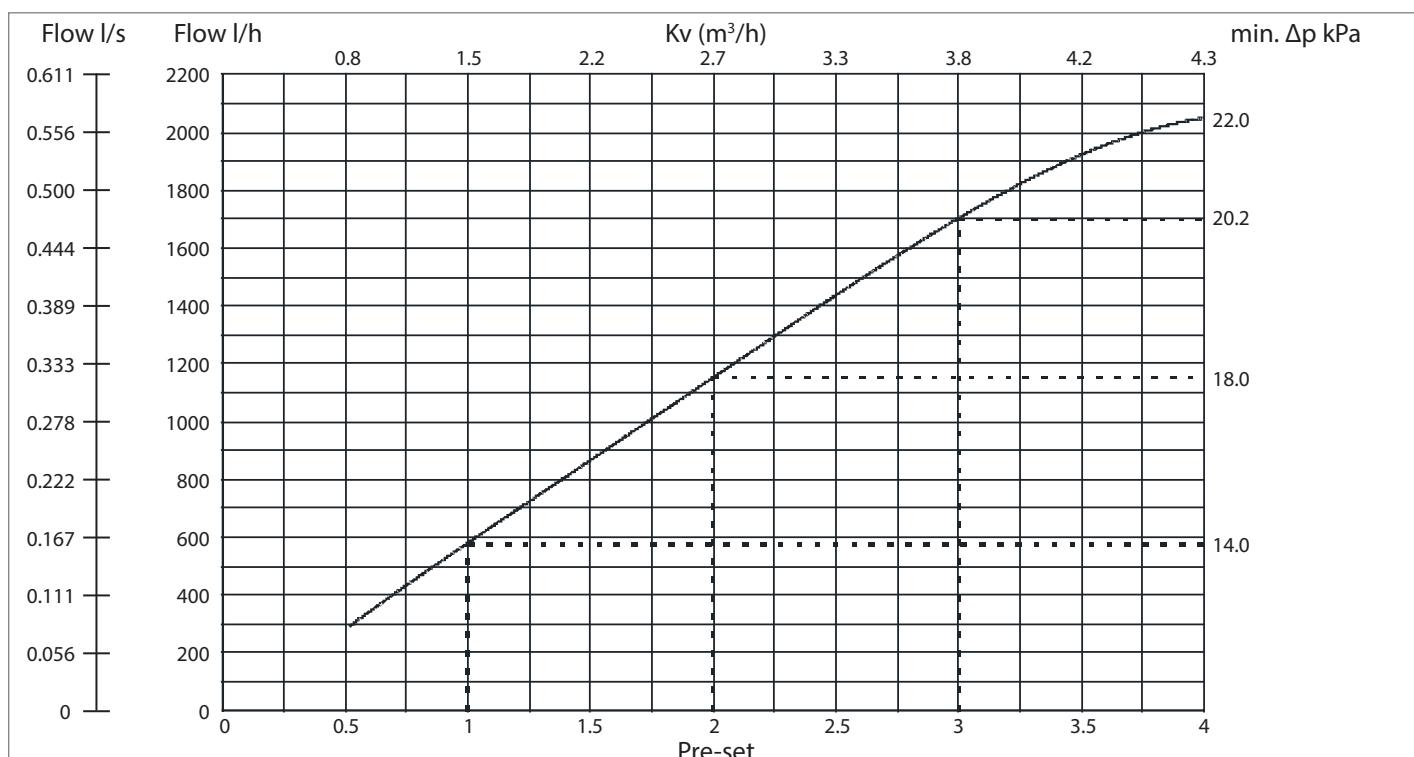


## Frese OPTIMA - pressure independent control & balancing valve

### Frese OPTIMA DN20, Low Flow

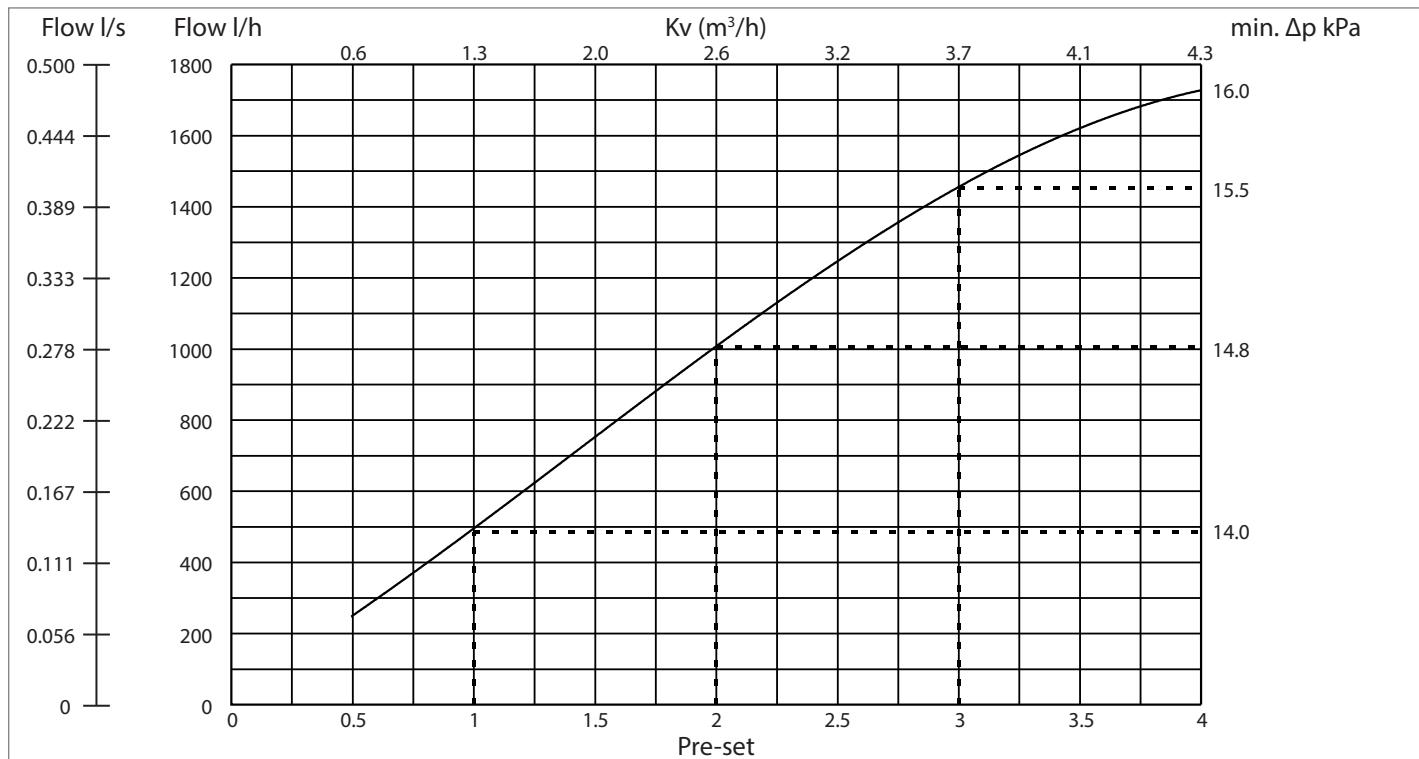


### Frese OPTIMA DN20, High Flow

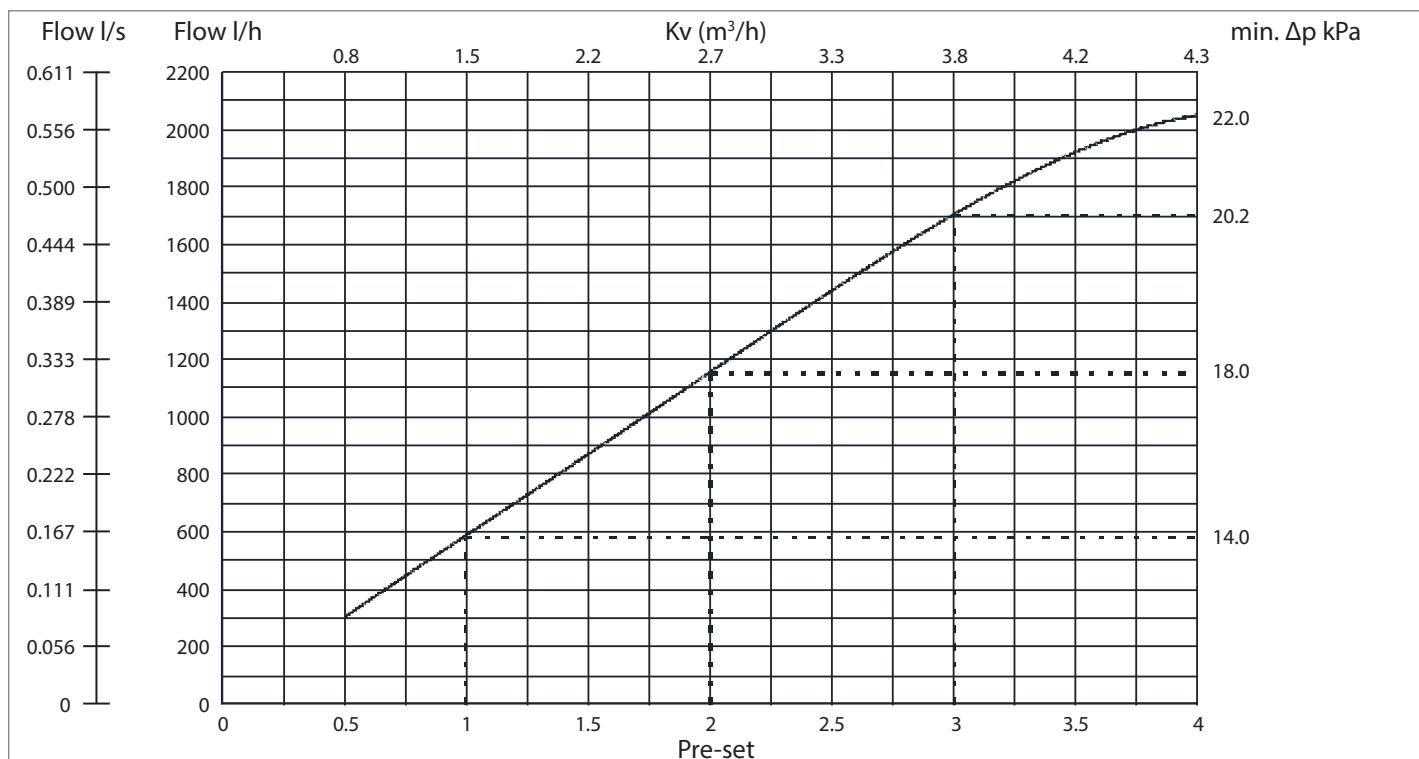


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### Frese OPTIMA DN25, Low Flow

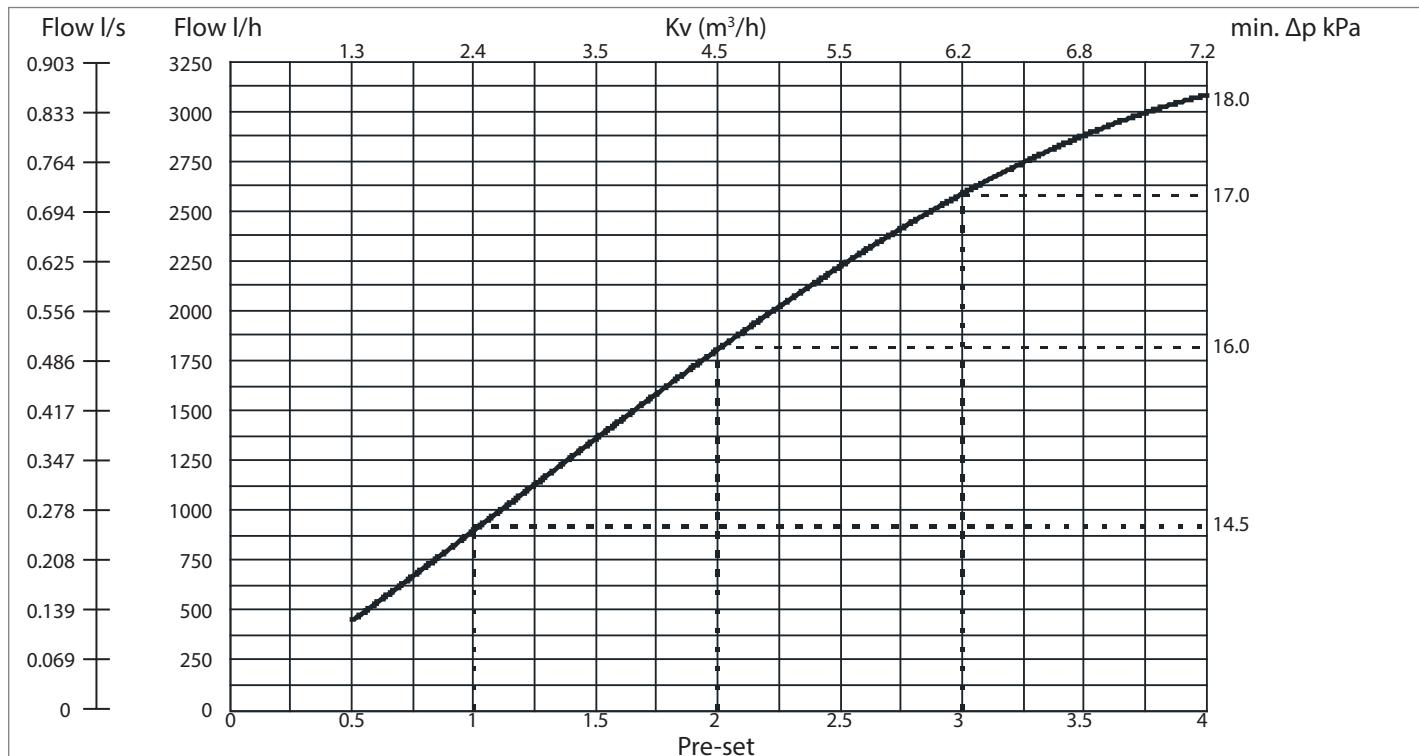


### Frese OPTIMA DN25, High Flow

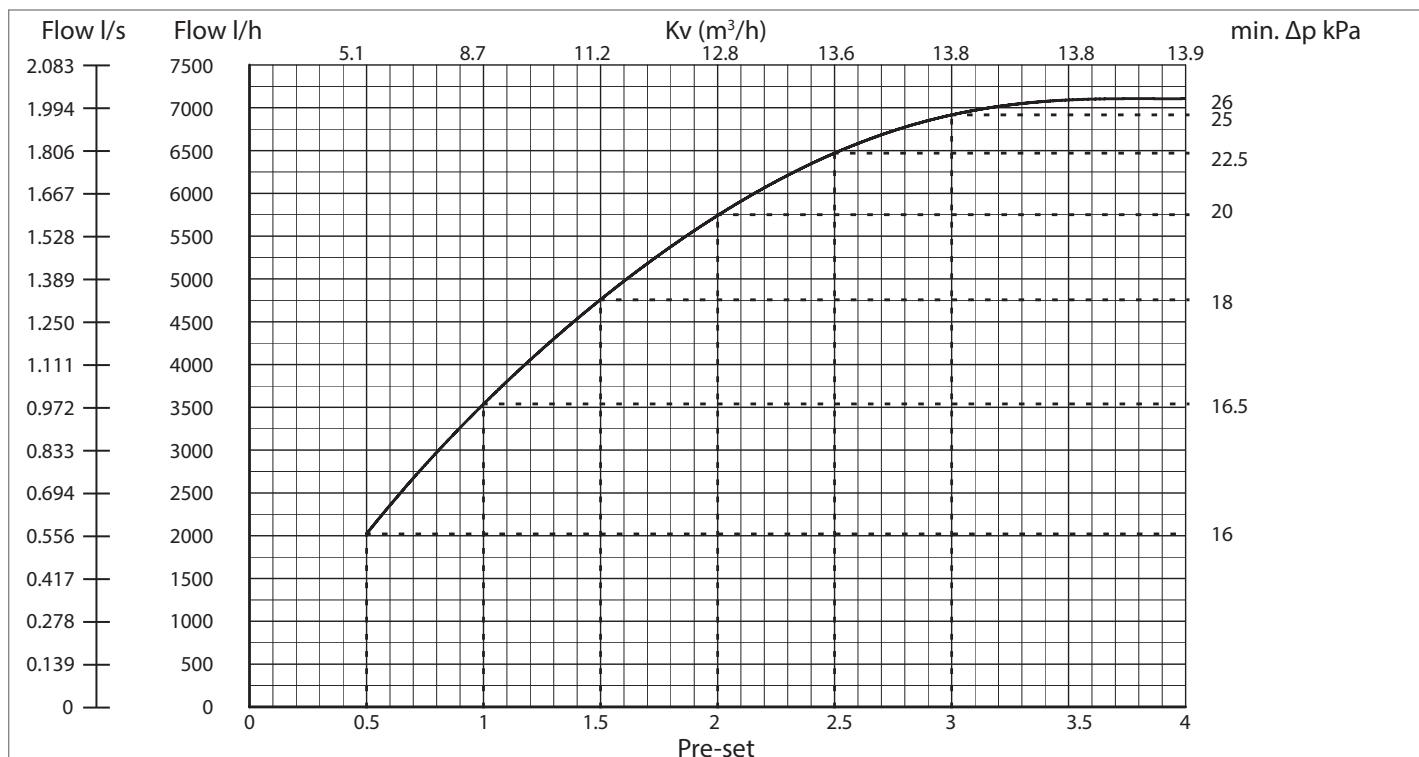


## Frese OPTIMA - pressure independent control & balancing valve

### Frese OPTIMA DN32

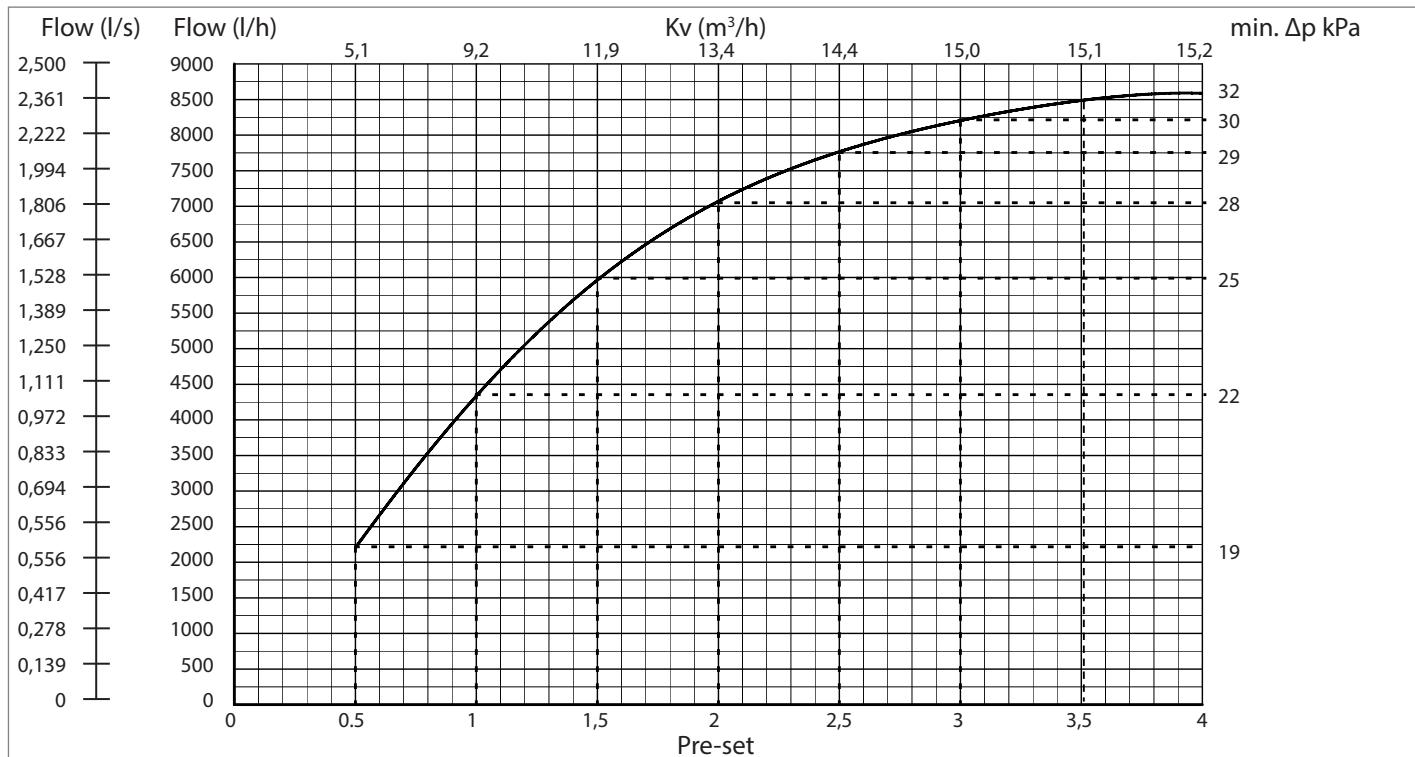


### Frese OPTIMA DN40



## Frese OPTIMA - pressure independent control & balancing valve

### Frese OPTIMA DN50, High Flow



### Setting and flow

OPTIMA DN15 Low Flow

Pre-set	Flow l/h	Flow l/s	Flow gpm
0,50	78	0,022	0,34
0,75	117	0,033	0,52
1,00	156	0,043	0,69
1,25	195	0,054	0,86
1,50	234	0,065	1,03
1,75	274	0,076	1,20
2,00	313	0,087	1,38
2,25	352	0,098	1,55
2,50	391	0,109	1,72
2,75	430	0,119	1,89
3,00	469	0,130	2,06
3,25	508	0,141	2,24
3,50	547	0,152	2,41
3,75	586	0,163	2,58
4,00	625	0,174	2,75

OPTIMA DN15 High Flow

Flow l/h	Flow l/s	Flow gpm
244	0,068	1,08
372	0,103	1,64
501	0,139	2,20
630	0,175	2,77
759	0,211	3,34
886	0,246	3,90
1009	0,280	4,44
1128	0,313	4,97
1241	0,345	5,46
1347	0,374	5,93
1444	0,401	6,36
1532	0,426	6,74
1609	0,447	7,08
1673	0,465	7,37
1724	0,479	7,59

OPTIMA DN20 Low Flow

Flow l/h	Flow l/s	Flow gpm
131	0,036	0,58
197	0,055	0,87
263	0,073	1,16
328	0,091	1,44
394	0,109	1,73
459	0,128	2,02
525	0,146	2,31
591	0,164	2,60
656	0,182	2,89
722	0,201	3,18
788	0,219	3,47
853	0,237	3,76
919	0,255	4,04
984	0,273	4,33
1050	0,292	4,62

# Frese OPTIMA

## - pressure independent control & balancing valve

### Setting and flow

OPTIMA DN20 High Flow				OPTIMA DN25 Low Flow			OPTIMA DN25 High Flow		
Pre-set	Flow l/h	Flow l/s	Flow gpm	Flow l/h	Flow l/s	Flow gpm	Flow l/h	Flow l/s	Flow gpm
<b>0,50</b>	292	0,081	1,28	231	0,064	1,02	292	0,081	1,28
<b>0,75</b>	435	0,121	1,91	357	0,099	1,57	435	0,121	1,91
<b>1,00</b>	577	0,160	2,54	486	0,135	2,14	577	0,160	2,54
<b>1,25</b>	719	0,200	3,17	617	0,171	2,72	719	0,200	3,17
<b>1,50</b>	863	0,240	3,80	749	0,208	3,30	863	0,240	3,80
<b>1,75</b>	1007	0,280	4,43	878	0,244	3,87	1007	0,280	4,43
<b>2,00</b>	1152	0,320	5,07	1005	0,279	4,43	1152	0,320	5,07
<b>2,25</b>	1296	0,360	5,70	1128	0,313	4,96	1296	0,360	5,70
<b>2,50</b>	1437	0,399	6,33	1244	0,346	5,48	1437	0,399	6,33
<b>2,75</b>	1573	0,437	6,92	1352	0,376	5,95	1573	0,437	6,92
<b>3,00</b>	1700	0,472	7,48	1452	0,403	6,39	1700	0,472	7,48
<b>3,25</b>	1815	0,504	7,99	1540	0,428	6,78	1815	0,504	7,99
<b>3,50</b>	1913	0,531	8,42	1615	0,449	7,11	1913	0,531	8,42
<b>3,75</b>	1990	0,553	8,76	1676	0,466	7,38	1990	0,553	8,76
<b>4,00</b>	2039	0,566	8,98	1722	0,478	7,58	2039	0,566	8,98

OPTIMA DN32				OPTIMA DN40			OPTIMA DN50		
Pre-set	Flow l/h	Flow l/s	Flow gpm	Flow l/h	Flow l/s	Flow GPM	Flow l/h	Flow l/s	Flow GPM
<b>0,50</b>	465	0,129	2,05	2022	0,562	8,90	2204	0,612	9,70
<b>0,75</b>	692	0,192	3,05	2825	0,785	12,44	3325	0,924	14,64
<b>1,00</b>	921	0,256	4,05	3538	0,983	15,58	4337	1,205	19,09
<b>1,25</b>	1150	0,319	5,06	4179	1,161	18,40	5218	1,449	22,97
<b>1,50</b>	1377	0,382	6,06	4758	1,322	20,95	5963	1,657	26,25
<b>1,75</b>	1600	0,444	7,04	5279	1,466	23,24	6577	1,827	28,95
<b>2,00</b>	1816	0,504	7,99	5741	1,595	25,27	7070	1,964	31,12
<b>2,25</b>	2024	0,562	8,91	6139	1,705	27,03	7459	2,072	32,84
<b>2,50</b>	2221	0,617	9,78	6470	1,797	28,48	7766	2,157	34,19
<b>2,75</b>	2405	0,668	10,59	6729	1,869	29,62	8009	2,225	35,25
<b>3,00</b>	2574	0,715	11,33	6916	1,921	30,44	8024	2,279	36,11
<b>3,25</b>	2726	0,757	12,00	7033	1,954	30,96	8362	2,323	36,81
<b>3,50</b>	2858	0,794	12,58	7090	1,969	31,21	8486	2,357	37,36
<b>3,75</b>	2969	0,825	13,07	7105	1,974	31,28	8568	2,380	37,72
<b>4,00</b>	3056	0,849	13,45	7105	1,974	31,28	8586	2,385	37,80

# Frese OPTIMA

## - pressure independent control & balancing valve

### Documentation formular

Valve ID (own choice)	Valve type	Dimension	Pre-setting	Verified $\Delta p$ [kPa]	Min. $\Delta p$ (see flow rate graph) [kPa]	Flow
Pump type	Regulation mode			Set point		
Installation						
Signature	Date					

### Text for technical specifications

The length of the modulating stroke shall be independent of flow setting.

The modulation and flow setting shall be one combined unit with a linear modulating motion and a rotational flow setting motion.

The valve characterisation shall not be changed at different flow settings.

The combined flow setting and modulating control unit shall be pressure independent.

The Pressure Independent Control Valve shall contain a Differential Pressure Control Cartridge, and a combined flow setting and modulating unit.

The valve housing shall be hot stamped DZR brass CW602N.

The valve shall have a spring made of stainless steel, a Diaphragm made of HNBR and O-rings made of EPDM.

The valve housing shall be PN25 rated and suitable for 120°C.

The valve shall have an external thread ISO 228 or internal ISO 7/1.

The valve shall have a maximum operating differential pressure of 400 kPa (4 Bar)

The valve shall have an external adjustable analogue step less presetting scale from minimum to maximum flow.

P/T plugs shall be available as an option.

The valve shall have a leakage rate at maximum 0,01% of max rated volumetric flow and comply to EN1349 Class IV.

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